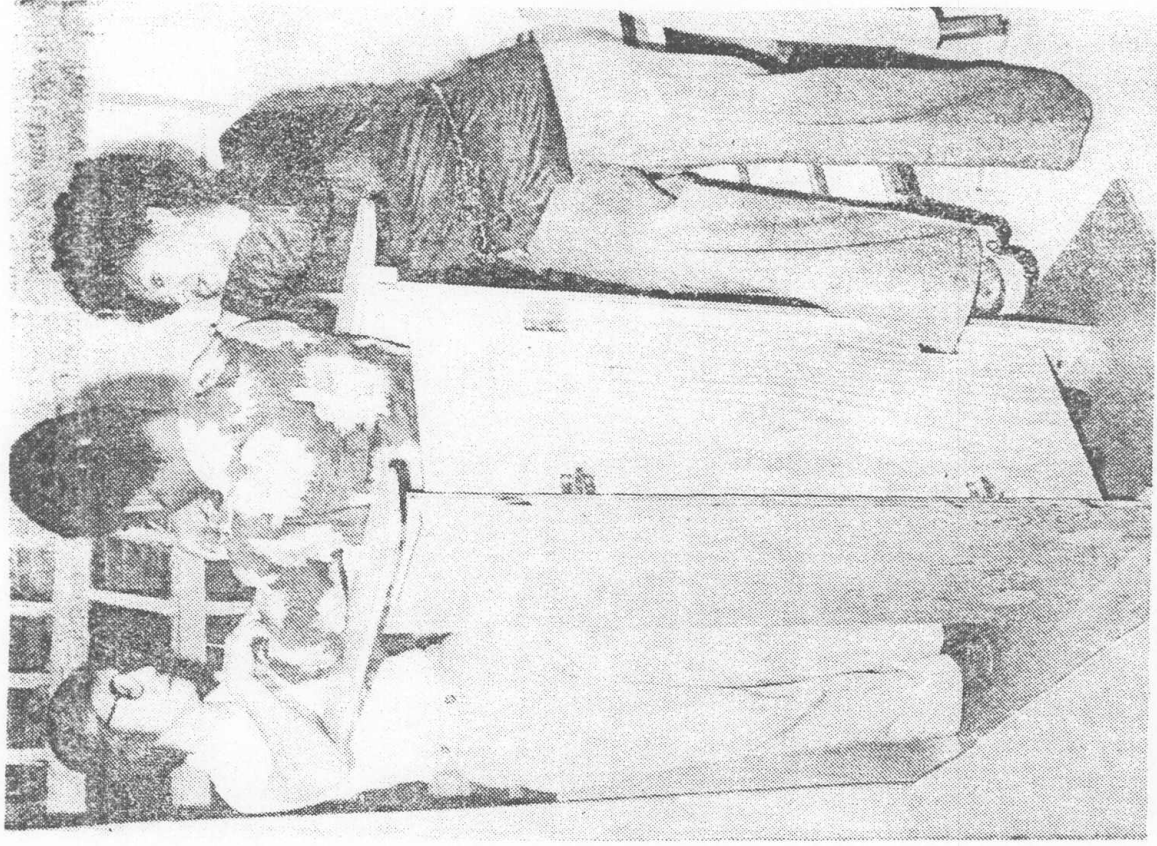


**Arthur Dehler, once a Willowbrook resident, at work in Building 3. He just returned from an around-the-world trip paid for with money he saved working.**  
S.I. Advance Photos by Frank J. Johns



**Roland is positioned in a box that helps improve his posture. Helping are Renee Olson, left, a physical therapist, and Jo Merritt, director of the deaf-blind program.**